

Page 1

Tuesday, June 2.	2, 2010 3:25:25	PM					# \$:
Item ID: Revision ID: Item Name:	D4046-7 Mesh Lid		· · · · · · · · · · · · · · · · · · ·	Accept				Setup		
	6/22/2010 S	Start Qty: 1.00 Req'd Qty: 1.00			Cust Item II Customer:	D:				
Approvals:	Process Plan: QC:		Date://b/2	2 Tooling: SPC (Y/N):		te:	· · · · · · · · · · · · · · · · · · ·	Run	Start Stop	
Sequence ID/ Work Center II		peration escription		Set Up/ Run Hours	Tool ID		Plan Acco	ept Rej Qty	ject Reject Number	Insp. Stamp
Draw Nbr	Revisi	on Nbr					† -	+	-	
D4046	A		, 1				:			
100 Shear Shear	F	LOW WATER JET Memo 1-Cut to s	ze as per Dwg D4046	0.00	SAO 10	-06-	25	<u>) </u>		
QC Quality Control	Ç	PC5- Inspect part com Memo	pleteness to step on W/O	0.00	abr			D		
120 Packaging Packaging	lo .,	dentify as per dwg &	Stock Location: bask	0.00 0.00			e Co	PD 1	0.06.25	<u></u>

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES	WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	PROCEDURE CHANGE By Date C		Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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Part No:	PAR #:	Fault Category:	NCR: Yes No	DQA	Date:	
Resolution:		Disposition:	QA: N/C Closed	l:	Date:	

	•	WORK ORDER NON-CONFORMANCE (NCR)						
	Description of NC		Corrective Action Section B				Approval	Approval
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date			Chief Eng	QC Inspector
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Work Order ID 60025 Tuesday, June 22, 2010 3:25:25 PM				I ISSUE BINI BENI ISSUE NISSUE NISSUE							Page 2
Item ID: Revision ID: Item Name:	D4046-7 Mesh Lid			Accept					Setup	Start Stop	
Start Date: Required Date Reference:	6/22/2010 :: 7/30/2010	Start Qty: 1.00 Req'd Qty: 1.00			Cust Item I Customer:	D:		•		Stop	
Approvals:	Process Pla	an:	Date:	Tooling: SPC (Y/N):		ite:			Run	Start Stop	1881
Sequence ID/ Work Center I 130 QC Quality Control	D	Operation Description QC21- Final Inspection Memo	Work Order Release	Set Up/ Run Hours 0.00	Tool ID	Tool#	Plan Code	Accept Qty	Reje Qty	1	Reject Insp. Number Stamp

Dart Aerospace Ltd W/O: **WORK ORDER CHANGES** Approval, Chief Eng / Prod Mgr Approval QC Inspector **STEP** DATE **PROCEDURE CHANGE** Ву Date Qty PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Part No: Date: _____ Resolution: _____ Disposition: ____ QA: N/C Closed: ___ Date: _____

NCR:		W	ORK OR	DER NON-CONFORMANCE (NCR)			
		Description of NC		Corrective Action Section B Verific	tion Annual Annual		
DATE STE		Section A	Initial Chief Eng	Action Description Sign & Section Date			
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Picklist Print

Tuesday, June 22, 2010 3:25:29 PM

Work Order ID: 60025

Parent Item:

D4046-7

Parent Item Name: Mesh Lid



Start Date: 6/22/2010

Qty per Kit Total

Start Qty: 1.00

Required Date: 7/30/2010

Date

Issued

Required Qty: 1.00

Comments:

IPP RevA: new issue DD 10/01/06 verified by:EC

dwg revA DD 10.02.18 verified by:EC

IPP Rev:B as per

Route

Seq ID

100

Last

Location

Component Item ID/ Replacem Item Name Item ID		Mfg/	Bin	Primary
		Purch	Item	Location
M304EX0.75-16F		Purchased	No	

Expanded Metal Flat SS

Maria Cara		14811100	SAO
Location	Loc Oty	Loc Code	
MAT -	809.024753		
114399	39.542	•	
114594	6.9382		
114744	85.731953	į.	
114809	356.8126	<u>.</u>	
114853	320	4.7	10 (0)

320

Unit of

sf

Measure Hand

Qty on

809.0248

10.16

Qty

10.69474

10-06-25

Status

10,69474

Qty

Issued

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23.00 REF 14.22 20.75 С R2.94 TYP 63.50 REF D4046-1 MESH BASKET BASE (MAKE FROM D4046-1F FLAT PATTERN) (MESH SHOWN LOCALLY FOR CLARITY) SHOP COPY NOTES:
1) MATERIAL: MAKE FROM D4046-1F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 16.66 lbs RETURN TO NEW ISSUE Α 10.01.29 REV. ENGINEERING DESCRIPTION BY DATE DESIGN RF DART AEROSPACE LTD UNCONTROLLED COPY DRAWN RF HAWKESBURY, ONTARIO, CANADA SUBJECT TO AMENDMENT CHECKED DRAWING NO. REV. A MFG. APPR. D4046 WITHOUT NOTICE SHEET 1 OF 4 APPROVED TITLE WORK ORDER SCALE BASKET/LID MESH

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Part No	:	PAR #:	Fault Ca	tegory:	NCR: Yes	No DQA:		Date: _	
	R	esolution:	Disposit	ion:	QA: N/C CI	osed:		Date: _	
NCR:		. W	ORK OR	DER NON-CONFORMA	NCE (NCF	₹)		<u> </u>	
DATE	CTED	Description of NC		Corrective Action Section		Verifica	tion	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section		Chief Eng	QC Inspector
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3 59.1 who 60025 ☐ 2.30 4 PL 5.17 4 PL **D4046-1F FLAT PATTERN** NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 16.66 lbs DESIGN DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWN CHECKED DRAWING NO. REV. A MFG. APPR. D4046 SHEET 2 OF 4 APPROVED TITLE SCALE BASKET/LID MESH

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Resolution:			Disposit	_ QA:	N/C Clo	sed:					
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NOTE: Date & initial all entries

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D4046-7 MESH, LID

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DRAWN	RF	HAWKESDIEN	OSPACE LTD			
CHECKED	10	DRAWING NO.	ONTARIO, CANADA			
MFG. APPR.	X	D4046	REV. A			
APPROVED	10	TITLE	SHEET 4 OF 4			
DE APPR.	#	BASKET/LID MES	SH			
DATE 10.0	4.00	CORVEIGHT O SOLE	1413			
10.0	1.29	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIMATE AND COMPRISHING THE DESTRUCTION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OF COMPRISHING THE DEFICES CONDITION THAT IT IS				

NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNITS: INCHES UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 5.36 lbs

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DATE	STEP		Description of NC		Corrective Action Section B): A ====================================	Annessal
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